

## **DROP-IN CORE 3 or 5-PLY DROP-IN PARTICLEBOARD DOOR** **NAUF OPTION - LEGEND GOLDEN OAK-20 MIN FIRE RATING OPTION**

Standard Drop-In Particleboard Core offers an affordable solution when bonded-to-core doors aren't necessary, making it the most popular flush door in the industry. **Not recommended for plastic laminate or veneer high gloss finishes.** Meets or exceeds following industry standards: Current ANSI/WDMA I.S. 1A; W.I. Section-12 and A.W.S. Grade Custom Edition II 2014.



\* Stile and rail frame dimensions may vary due to machining specifications.

### **PRODUCT FEATURES AND SPECIFICATIONS**

**Maximum Size:** 4' 0" X 8' 0"

**Minimum Size:** 1' 6" X 5' 0"

**Thickness:** 1 3/8" or 1 3/4"

**Core:** Particleboard; Meets or exceeds requirements of ANSI A208.1 and CS236-66.

**Stiles\*:** 1" softwood.

**Rails\*:** 1 1/8" minimum.

**Faces:** Legend Golden Oak, Legatex Walnut, and high density fiberboard (HDF.) **Not recommended for plastic laminate or veneer high gloss finishes.**

**Adhesives:** Type II interior.

**Lites and Louvers:** Total area of openings not exceed 40% of door area, or 50% of door height. Must be a minimum of 5" from door edge.

**Prefitting:** May be factory machined for hardware as specified.

**Other Detailed Work:** Metal louvers and lite stops as specified. Wood light stops to match faces. **Wire chase not available.**

**Finishing:** All species available raw or with water-borne stain base UV finish that meets or exceeds WDMA or AWI system TR-6. EPA and California Air Resources Board (CARB) approved.

**Warranty:** 2 Years Commercial Door Warranty. See Haley warranty @ [www.haleybros.com](http://www.haleybros.com) for specific warranty details.

**Short Form Specification:** "Doors shall be Haley Architectural PBC Particleboard Core" manufactured according to specifications in Haley catalog."

**LEED Credits:** EQ 4.4 Low Emitting Material (1 point.)